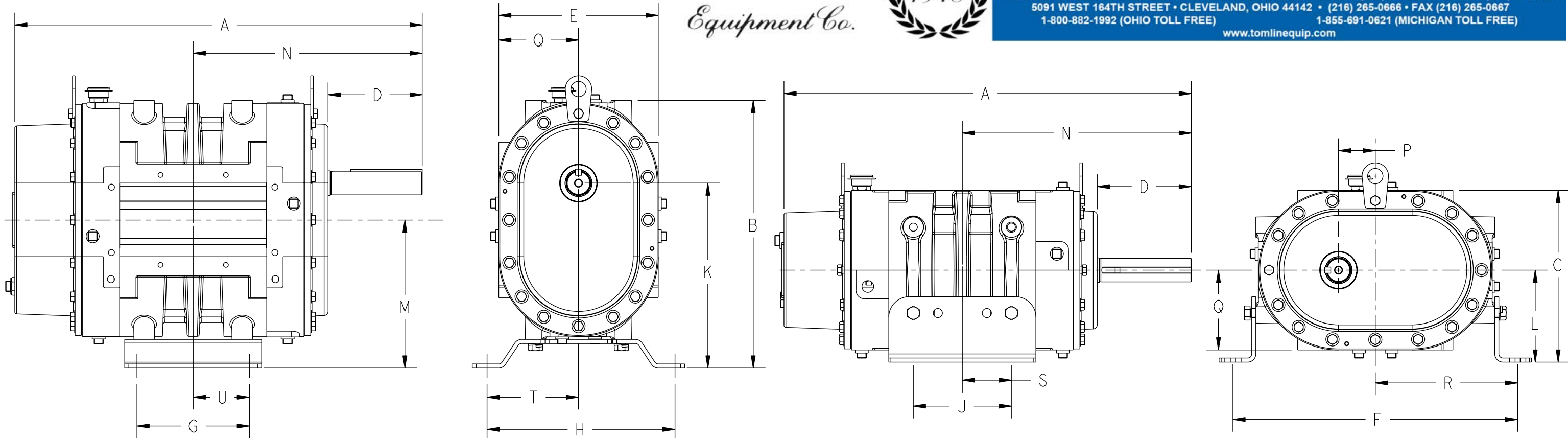




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FRAME	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S	T	U	W	KEY WAY	WGT
404	18.43	16.37	10.5	4.26	9.75	17.5	4.88	11.5	5.0	11.3	5.62	9.1	10.02	2.25	4.88	8.75	2.5	5.75	2.44	1.44	.376 X.21	200
406	21.93	16.37	10.5	5.76	9.75	17.5	6.88	11.5	7.0	11.3	5.62	9.1	12.52	2.25	4.88	8.75	3.5	5.75	3.44	1.44	.376 X.21	240
409	24.93	16.37	10.5	5.76	9.75	17.5	6.88	11.5	7.0	11.3	5.62	9.1	14.02	2.25	4.88	8.75	3.5	5.75	3.44	1.44	.376 X.21	280
412	27.93	16.37	10.5	5.76	9.75	17.5	9.88	11.5	10.0	11.3	5.62	9.1	15.52	2.25	4.88	8.75	5.0	5.75	4.94	1.44	.376 X.21	330

FRAME	INLET AND DISCHARGE CONNECTIONS	MOUNTING BOLT HOLE DIAMETER
404	4" NPT	0.69
406	4" NPT	0.69
409	4" OR 5" NPT	0.69
412	6" NPT	0.69

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						PERPENDICULARITY TRUE POSITION CONCENTRICITY STRAIGHTNESS PROFILE OF LINE MAX. MATERIAL CONDITION FINISH IN MICRO INCHES REGARDLESS OF FEATURE SIZE INDICATING MACHINE LOCATING SURFACE		ROUNDNESS FLATNESS PARALLELISM RUNOUT PROFILE OF SURFACE DIAMETER ANGULARITY		MATERIAL PATTERN NO. REF. NO. NEXT ASSY.		DRAWN BY TS		CHECKED DATE		APPROVED WEIGHT 280.0	
REV. NO. REVISIONS BY DATE ECO. NO. CHKD. APPD.																	

